



How to reload the parameter for a driver?

When Weintek updates a driver's parameters, the parameters in [System Parameter Settings] » [Device List] in an existing project will not change accordingly. Since some columns are unable to be adjusted manually, please refer to the following procedure to reload the new parameter settings.

PS: This document takes Mitsubishi FX3U/FX3G as an example.



Step 1. As in the following figure, the "Interval of block pack", "Max. read-command size" and "Max. write-command size" settings of Mitsubishi FX3U/FX3G driver are set to 0, 10, 10, respectively.

Name : Mitsubishi FX3U/FX3G
⊙ HMI
Location: Local ▼ Settings
* Select Local for a PLC connected to this HMI, or Remote for a PLC connected through another HMI.
PLC type : Mitsubishi FX3U/FX3G
V.1.60, MI.130615N1_FX30.630 PLC I/F: RS-485 4W ▼
* Support off-line simulation on HMI (use LB-12358)
* Support communications between HMI and PLC in pass-through mode
* Set LW-9903 to 2 to enhance the speed of download/upload PLC program in pass-through mode
COM: COM1 (38400,E,7,1) Settings
Interval of block pack (words): 0 ▼
Max. read-command size (words): 10
Max. write-command size (words): 10
OK Cancel



Step 2. Select another driver in [PLC type]. Ex: Mitsubishi FX5U.



Step 3. Change the driver back to Mitsubishi FX3U/FX3G. Now "Interval of block back", "Max. read-command size" and "Max. write-command size" are updated to 5, 32, 32.

Name : Mitsubishi FX3U/FX3G
⊕ HMI ● PLC
Location: Local ▼ Settings
* Select Local for a PLC connected to this HMI, or Remote for a PLC connected through another HMI.
PLC type : Mitsubishi FX3U#X3G
V.1.80, MITSUBISHI_FX3U.e30
PLC I/F : RS-485 4W ▼
* Support off-line simulation on HMI (use LB-12358)
* Support communications between HMI and PLC in pass-through mode
* Set LW-9903 to 2 to enhance the speed of download/upload PLC program in pass-through mode
COM: COM1 (38400,E,7,1) Settings
Interval of block pack (words) : 5 ▼
Max. read-command size (words): 32
Max. write-command size (words): 32
OK Cancel